

**AMENDMENTS***In the Specification:*

Paragraph 51:

In this embodiment and by way of example only, the flat top portion 710 of the upper lip 700 may have width of about 2.54 millimeters (about 0.01 0.1 inch) extending in the horizontal direction. The flange 720 may have the length of about 2.2 millimeters (about 0.087 inch). The flange 720 and the pocket 730 of the lip 700 are sized to accommodate the size of the pod apertures 330. Specifically, the lip 700 is configured to accommodate the size of the pod apertures 330 and the expected force of the injector head 420 while using as little material as possible.